



## MTZ32-1VI

# ${\bf Reciprocating\ compressor,MTZ32JF1AVE}$

Refrigerants: R404A; R407C; R452A; R407A; R134a; R454C; R407F; R513A; R448A; R454A; R455A; R449A, Segment usage: Refrigeration MT, Compressor power supply [V]: 208-230/1/60, Packing format: Single pack

## PRODUCT DETAILS

Gross weight	26.75 Kg
Net weight	25 Kg
Volume	37.73 Liter
EAN	5702428888219
Approval	CE
	UL
	UKCA
Auxiliary winding resistance	2.9
(start winding) for single-phase	
compressors [Ohm]	
Brand technique	Reciprocating compressor
Capacity control	Fixed speed
Capacity of capacitor A	25 μF
Capacity of capacitor B	100 μF
Capacity of capacitor C	20 μF
China RoHS compliance	Out of scope
Colour	Blue
Compressor power supply [V]	208-230/1/60
Configuration code	Single
Connection type	Rotolock
Cylinder	1
Description	MTZ032-1
Diameter [mm]	224 mm
Discharge connection height [mm]	68 mm
Discharge connection pipe size [in]	1/2 in
Discharge connection size [in]	1 in
Drawing number	8501020e
Economizer	No
EU RoHS compliance	Yes with exemptions
EU RoHS exemption clause	6(a), 6(a)-I, 7(a), 7(c)-I, 8(b), 9(b)
Factory HP [bar]	25 bar
Factory LP [bar]	25 bar
Family	MTZ
Fitting remark	(shipped with rotolock version only)
Fitting sleeve	ODF
Fitting standard	Rotolock
Frequency [Hz]	60
Gauge port HP	None
Gauge port LP	Schrader



## **PRODUCT DETAILS**

Glass torque [Mm] 50 Nm m GP LP torque [Mm] 15 Nm m High Side TS Max 150 °C High Side TS Min 35 °C High Side TS Min 75 °C High Side Volume 75 °C High Side TS Min 75 °C High Side TS Min 75 °C High Side TS Min 75 °C How Side TS Min 7	PRODUCT DETAILS	
SP LET PET VALUE   ST SMAX   150 °C	Glass mounting	Threaded
High Side TS Max High Side YS Max Sort VI High value of noninal voltage at 60Hz VI High value of voltage range at 60Hz VI High value of voltage range at 60Hz VI High Value of Notage range at 60Hz VI Fortection class PS Side TS Max PS Sort Low Side YS Max Sort Sort Low Side YS Max Sort Sort Sort Sort Sort Sort Sort Sort	Glass torque [Nm]	50 N-m
High Side Yolume	GP LP torque [Nm]	15 N-m
High Side Volume         0.3 L           High value of nominal voltage at cooks (V)         230 V           High value of voltage range at 60Hz         253 V           IVI         V           In scope of WEEE and contain         No           batteries         No           Low Side TS Max         50 °C           Low Side TS Max         50 °C           Low Side TS Min         -35 °C           Low Side Volume         7.5 L           Low Jule of voltage at 60Hz         187 V           Low Jule of voltage range at 60Hz         187 V           Low Jule of voltage range at 60Hz         187 V           Low Jule of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         187 V           Low Value of voltage range at 60Hz         20.6 bar      <	High Side TS Max	150 °C
High value of nominal voltage at 60Hz   230 V   253 V   27	High Side TS Min	-35 °C
High value of voltage range at 60Hz   Vi	High Side Volume	0.3 L
High value of voltage range at 60Hz   253 V   V   V	High value of nominal voltage at	230 V
V   In scope of WEEE and contain	60Hz [V]	
In scope of WEEE and contain   No	High value of voltage range at 60Hz	253 V
Protection class	[V]	
P protection class	In scope of WEEE and contain	No
Low Side TS Max	batteries	
Low Side Volume	IP protection class	IP55 (with cable gland)
Low Value of nominal voltage at   208 V	Low Side TS Max	50 ℃
Low value of nominal voltage at 60Hz (V)  LOW value of voltage range at 60Hz  LOW value of voltage range at 60Hz  (V)  LRA  84 A  Main winding resistance for single- phase compressors [Ohm]  Max pressure (PS) - high side  29.4 bar  Max pressure (PS) - low side  22.6 bar  MCC  26.5 A  Model number  MT232JF1AVE  Motor protection  Internal overload protector  Mounting torque [Nm]  Network power supply [V/Ph/Hz]  208-230/1/60  Number of starts per hour [Max]  12  Oil charge [L]  Oil equalization  Oil equalization  Oil equalization torque [Nm]  30 N-m  Oil reference  175PZ  Packaging height [mm]  Packaging length [mm]  Packaging length [mm]  Packaging weight [Kg]  27 kg  Packaging width [mm]  295 mm  Packing quantity  1  Phase  1  Power connections  Power connections  Power connections  Podde (CAS no. 7439-92-1)  Refrigerants  Refrigerants  Refrigerants  Refrigerants  Refrigerants	Low Side TS Min	-35 ℃
Convarie of voltage range at 60Hz   187 \   187 \   187 \   187 \   187 \   187 \   187 \   187 \   187 \   187 \   187 \   188 \	Low Side Volume	7.5 L
Low value of voltage range at 60Hz   187 V   197   1	Low value of nominal voltage at	208 V
V		
LRA Main winding resistance for single- phase compressors (Dhm)  Max pressure (PS) - high side  29.4 bar  Max pressure (PS) - low side  22.6 bar  MCC  26.5 A  MTZ32JF1AVE  Motor protection Internal overload protector  Mounting torque (Nm)  15 N-m  Network power supply (V/Ph/Hz)  208-230/1/60  Number of starts per hour (Max)  12  Oil charge (L)  Oil equalization  Oil equalization  Oil equalization torque (Nm)  30 N-m  Oil equalization torque (Nm)  385 mm  Packaging height (mm)  385 mm  Packaging height (Kg)  27 kg  Packaging weight (Kg)  27 kg  Packing quantity  1  Phase  1  Power connections  Spade  Product group  Hermetic compressors  Product Name Description  MTZ  REACH Candidate List substances  Refrigerants  Refrigerants  Refrigerants  Refrigerants		187 V
Main winding resistance for single- phase compressors (Dhm)  Max pressure (PS) - high side 29.4 bar  Max pressure (PS) - low side 22.6 bar  MCC 26.5 A  Model number MT232F1AVE  Motor protection Internal overload protector  Mounting torque (Nm) 15 N-m  Network power supply (V/Ph/Hz) 208-230/1/60  Number of starts per hour (Max) 12  Oil charge (L) 0.95 L  Oil equalization 3/8" flare SAE  Oil equalization torque (Nm) 30 N-m  Oil reference 175PZ  Packaging height (Imm) 330 mm  Packaging weight (Kg) 27 kg  Packaging weight (Kg) 27 kg  Packaging weight (Mm) 295 mm  Packing quantity 1  Packing quantity 1  Power connections Spade  Product Young (Max) 12  Power connections Spade  Product Name Description MT2  Refrigerants R134a  R404A  R407C		
Phase compressors (Ohm)		84 A
Max pressure (PS) - high side         29.4 bar           Max pressure (PS) - low side         22.6 bar           MCC         26.5 A           Model number         MIT232JF1AVE           Motor protection         Internal overload protector           Mounting torque [Nm]         15 N-m           Network power supply [V/Ph/Hz]         208-230/1/60           Number of starts per hour [Max]         12           Oil charge [L]         0.95 L           Oil equalization         3/8" flare SAE           Oil equalization torque [Nm]         30 N-m           Oil equalization torque [Nm]         385 mm           Packaging height [mm]         385 mm           Packaging weight [Kg]         27 kg           Packaging weight [Kg]         27 kg           Packaging weight [Kg]         295 mm           Packing quantity         1           Phase         1           Power connections         Spade           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a R407A R407C		0.63
Max pressure (PS) - low side         22.6 bar           MCC         26.5 A           Model number         MTZ32JF1AVE           Motor protection         Internal overload protector           Mounting torque [Nm]         15 N-m           Network power supply [V/Ph/Hz]         208-230/1/60           Number of starts per hour [Max]         12           Oil charge [L]         0.95 L           Oil equalization         3/8" flare SAE           Oil equalization torque (Nm)         30 N-m           Oil reference         175PZ           Packaging height [mm]         385 mm           Packaging length [mm]         330 mm           Packaging widht [Kg]         27 kg           Packaging widht [Mm]         295 mm           Packing quantity         1           Phase         1           Product group         Hermetic compressors           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a R407A R407A           R407C		
MCC         26.5 A           Model number         MTZ32JF1AVE           Motor protection         Internal overload protector           Mounting torque [Nm]         15 N-m           Network power supply [V/Ph/Hz]         208-230/1/60           Number of starts per hour [Max]         12           Oil charge [L]         0.95 L           Oil equalization         3/8" flare SAE           Oil equalizatio torque [Nm]         30 N-m           Oil reference         175PZ           Packaging height [mm]         385 mm           Packaging length [mm]         330 mm           Packaging weight [Kg]         27 kg           Packaging weight [Mm]         295 mm           Packing quantity         1           Phase         1           Power connections         Spade           Product group         Hermetic compressors           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a R404A R407A R407C		29.4 bar
Model number     MTZ32JF1AVE       Motor protection     Internal overload protector       Mounting torque [Nm]     15 N-m       Network power supply [V/Ph/Hz]     208-230/1/60       Number of starts per hour [Max]     12       Oil charge [L]     0.95 L       Oil equalization     3/8" flare SAE       Oil equalization torque [Nm]     30 N-m       Oil reference     175PZ       Packaging height [mm]     385 mm       Packaging weight [Kg]     27 kg       Packaging weight [Kg]     27 kg       Packaging width [mm]     295 mm       Packing format     Single pack       Packing quantity     1       Phase     1       Power connections     Spade       Product group     Hermetic compressors       Product Name Description     MTZ       REACH Candidate List substances     Lead (CAS no. 7439-92-1)       Refrigerant charge [kg] [Max]     2.5 kg       Refrigerants     R134a R404A R407A R407C		22.6 bar
Motor protection     Internal overload protector       Mounting torque [Nm]     15 N-m       Network power supply [V/Ph/Hz]     208-230/1/60       Number of starts per hour [Max]     12       Oil charge [L]     0.95 L       Oil equalization     3/8" flare SAE       Oil equalization torque [Nm]     30 N-m       Oil reference     175PZ       Packaging height [mm]     385 mm       Packaging weight [Kg]     27 kg       Packaging weight [Kg]     27 kg       Packaging width [mm]     295 mm       Packing format     Single pack       Packing quantity     1       Phase     1       Power connections     Spade       Product group     Hermetic compressors       Product Name Description     MTZ       REACH Candidate List substances     Lead (CAS no. 7439-92-1)       Refrigerant charge [kg] [Max]     2.5 kg       Refrigerants     R134a       R407A     R407A       R407C	MCC	
Mounting torque [Nm]	Model number	MTZ32JF1AVE
Network power supply [V/Ph/Hz]         208-230/1/60           Number of starts per hour [Max]         12           Oil charge [L]         0.95 L           Oil equalization         3/8" flare SAE           Oil equalization torque [Nm]         30 N-m           Oil reference         175PZ           Packaging height [mm]         385 mm           Packaging length [mm]         330 mm           Packaging weight [Kg]         27 kg           Packaging width [mm]         295 mm           Packing quantity         1           Phase         1           Power connections         Spade           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a R407A R407A R407C		Internal overload protector
Number of starts per hour [Max]   12   0.95 L		
Oil charge [L]         0.95 L           Oil equalization         3/8" flare SAE           Oil equalization torque [Nm]         30 N-m           Oil reference         175PZ           Packaging height [mm]         385 mm           Packaging length [mm]         330 mm           Packaging weight [Kg]         27 kg           Packaging width [mm]         295 mm           Packing format         Single pack           Packing quantity         1           Phase         1           Power connections         Spade           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a           R404A         R407A           R407C         R407C		208-230/1/60
Oil equalization     3/8" flare SAE       Oil equalization torque [Nm]     30 N-m       Oil reference     175PZ       Packaging height [mm]     385 mm       Packaging length [mm]     330 mm       Packaging weight [Kg]     27 kg       Packaging width [mm]     295 mm       Packing format     Single pack       Packing quantity     1       Phase     1       Power connections     Spade       Product group     Hermetic compressors       Product Name Description     MTZ       REACH Candidate List substances     Lead (CAS no. 7439-92-1)       Refrigerant charge [kg] [Max]     2.5 kg       Refrigerants     R134a       R404A     R407A       R407C     R407C	Number of starts per hour [Max]	12
Oil equalization torque [Nm]30 N-mOil reference175PZPackaging height [mm]385 mmPackaging length [mm]330 mmPackaging weight [Kg]27 kgPackaging width [mm]295 mmPacking formatSingle packPacking quantity1Phase1Power connectionsSpadeProduct groupHermetic compressorsProduct Name DescriptionMTZREACH Candidate List substancesLead (CAS no. 7439-92-1)Refrigerant charge [kg] [Max]2.5 kgRefrigerantsR134a R404A R407A R407A R407C		0.95 L
Oil reference         175PZ           Packaging height [mm]         385 mm           Packaging length [mm]         330 mm           Packaging weight [Kg]         27 kg           Packaging width [mm]         295 mm           Packing format         Single pack           Packing quantity         1           Phase         1           Power connections         Spade           Product group         Hermetic compressors           Product Name Description         MTZ           REACH Candidate List substances         Lead (CAS no. 7439-92-1)           Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a R404A R407A R407A R407C		3/8" flare SAE
Packaging height [mm]385 mmPackaging length [mm]330 mmPackaging weight [Kg]27 kgPackaging width [mm]295 mmPacking formatSingle packPacking quantity1Phase1Power connectionsSpadeProduct groupHermetic compressorsProduct Name DescriptionMTZREACH Candidate List substancesLead (CAS no. 7439-92-1)Refrigerant charge [kg] [Max]2.5 kgRefrigerantsR134a R404A R407A R407C	Oil equalization torque [Nm]	30 N-m
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Packaging weight [Kg]27 kgPackaging width [mm]295 mmPacking formatSingle packPacking quantity1Phase1Power connectionsSpadeProduct groupHermetic compressorsProduct Name DescriptionMTZREACH Candidate List substancesLead (CAS no. 7439-92-1)Refrigerant charge [kg] [Max]2.5 kgRefrigerantsR134a R404A R407A R407C	Packaging height [mm]	385 mm
Packaging width [mm]  Packing format  Single pack  Packing quantity  1  Phase  1  Power connections  Spade  Product group  Hermetic compressors  Product Name Description  REACH Candidate List substances  Refrigerant charge [kg] [Max]  Refrigerants  R134a  R404A  R407A  R407C	Packaging length [mm]	330 mm
Packing format Single pack Packing quantity 1  Phase 1  Power connections Spade Product group Hermetic compressors Product Name Description MTZ  REACH Candidate List substances Refrigerant charge [kg] [Max]  Refrigerants R134a R404A R407A R407C		27 kg
Packing quantity  Phase  1  Power connections  Spade  Product group  Hermetic compressors  Product Name Description  REACH Candidate List substances  Refrigerant charge [kg] [Max]  Refrigerants  R134a  R404A  R407A  R407C	Packaging width [mm]	295 mm
Phase 1 Power connections Spade Product group Hermetic compressors Product Name Description MTZ REACH Candidate List substances Lead (CAS no. 7439-92-1) Refrigerant charge [kg] [Max] 2.5 kg Refrigerants R134a R404A R407A R407A R407C	Packing format	Single pack
Product group Hermetic compressors Product Name Description MTZ  REACH Candidate List substances Lead (CAS no. 7439-92-1)  Refrigerant charge [kg] [Max] 2.5 kg  Refrigerants R134a R404A R407A R407C	Packing quantity	1
Product group  Product Name Description  REACH Candidate List substances  Refrigerant charge [kg] [Max]  Refrigerants  R134a R404A R407A R407C	Phase	
Product Name Description  REACH Candidate List substances  Lead (CAS no. 7439-92-1)  Refrigerant charge [kg] [Max]  Refrigerants  R134a  R404A  R407A  R407C	Power connections	Spade
REACH Candidate List substances  Refrigerant charge [kg] [Max]  Refrigerants  R134a  R404A  R407A  R407C		Hermetic compressors
Refrigerant charge [kg] [Max]         2.5 kg           Refrigerants         R134a           R404A         R407A           R407C	Product Name Description	MTZ
Refrigerants         R134a           R404A         R407A           R407C         R407C	REACH Candidate List substances	Lead (CAS no. 7439-92-1)
R404A R407A R407C	Refrigerant charge [kg] [Max]	2.5 kg
R407A R407C	Refrigerants	R134a
R407C		R404A
		R407A
R407F		
HTO/I		R407F



Ρ	R	0	D	U	CT	DE	TAI	ILS
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PRODUCT DETAILS		
	R448A	
	R449A	
	R452A	
	R513A	
	R454A	
	R454C	
	R455A	
Rotational speed at 60Hz [rpm]	3500 rpm	
SCIP dossier no.	5a332c1b-1d1b-4998-8115-	
	d0929877ecb4	
Segment usage	Refrigeration MT	
Shipped fittings	Suction and discharge solder sleeves,	
	rotolock nuts, and gaskets	
Shipped instructions	Installation instructions	
Shipped mounting	Mounting kit with grommets, bolts,	
	nuts, sleeves and washers	
Shipped oil	Initial oil charge	
Suction connection height [mm]	263 mm	
Suction connection material	-	
Suction connection pipe size [in]	5/8 in	
Suction connection size [in]	1 1/4 in	
Swept volume [cm3]	53.86 cm <sup>3</sup>	
Technology	Reciprocating	
Test Dif [bar] [Max]	30 bar	
Test HP [bar] [Max]	30 bar	
Test LP [bar] [Max]	25 bar	
Torque earth [Nm]	3 N-m	
Torque power [Nm]	3 N-m	
Total height [mm]	356 mm	
Туре	MTZ032	
UK RoHS compliance	Out of scope	
Voltage of capacitor A [V]	440 V	
Voltage of capacitor B [V]	330 V	
Voltage of capacitor C [V]	440 V	
Proposition 65	WARNING: Cancer and Reproductive	
•	Harm	

For Documents, Software, Visuals and more information, please use this link to visit the product page on Danfoss Product Store 🖸

# Accessories



## 120Z0575 🗷

# Acoustic hood, Reciprocating

Acoustic hood for one-cylinder compressor



#### **Accessories**



## 8156009 🗷

#### Connector, GASKET

Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black and white



## 7701155 🗷

#### **Electrical component, Starting kit**

CSR starting kit, 25  $\mu\text{F}$ , 20  $\mu\text{F}$ , 98  $\mu\text{F}$ 



#### 8156130 🗷

# Connector, GASKET

Gasket, 1"



#### 8153007 🗷

## **Connector, Solder Sleeve**

Solder sleeve, P06 (1" rotolock, 1/2" ODF)



## 8156001 🗷

## Mounting, Compressor kit

Mounting kit for one and two-cylinder compressor, including 3 grommets, 3 bolts



#### 8156131 2

# Connector, GASKET

Gasket, 1-1/4"



# 8156134 🗷

#### **Electrical component, Terminal box**

Service kit for terminal box 80 x 96 mm, including 1 cover, 1 clamp



# 7750009 🗷

## Electrical component, Discharge thermostat kit

Discharge thermostat kit



## 7701026 🗠

# **Electrical component, Starting kit**

PSC starting kit, 20  $\mu$ F, 10  $\mu$ F



# 8173001 🗷

# Electrical component, Start capacitor

Start capacitor 330V, 98  $\mu F$ 

#### For more information, please use this link to visit the product page on Danfoss Product Store 🗷



#### Accessories



## 8153011 🗷

#### **Connector, Solder Sleeve**

Solder sleeve, P09 (1-1/4" rotolock, 5/8" ODF)

#### **Spare Parts**



#### 120Z0459 <sup>12</sup>

# Crankcase heater, PTC heater

PTC heater 27W, CE mark, UL



## 7773106 🗷

## Crankcase heater, Belt heater

Belt type crankcase heater, 54 W, 230 V, CE mark, UL



#### 8156019 12

# **Connector, Sight glass**

Oil sight glass with gaskets (black and white)



## 8173022 🗷

# **Electrical component, Relay**

Starting relay type RVA-6AMKL/3ARR3J4A4



# 8168033 🗷

# Connector, Rotolock service valve

Rotolock valve, V09 (1-1/4" rotolock, 5/8" ODF)



# 8156145 🗷

#### Connector, GASKET

Gasket for oil sight glass (black chloroprene)



# 7703005 🗷

# Connector, Valve set

Valve set, V09 (1-1/4"~5/8"), V06 (1"~1/2")



# 8168031 🗷

# Connector, Rotolock service valve

Rotolock valve, V06 (1" rotolock, 1/2" ODF)

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## **Spare Parts**



# 120Z0638 🗷

Lubricant, 175PZ

POE lubricant, 175PZ, 1-litre can



# 7701155 🗈

Electrical component, Starting kit CSR starting kit, 25  $\mu$ F, 20  $\mu$ F, 98  $\mu$ F